



398 E DANIA BEACH BLVD. SUITE 338, DANIA BEACH, FL 33004

Product Evaluation Report

of

**JELD-WEN, inc.
Custom Collection 1" Aluminum Clipped Mullion
(HVHZ) (Impact)**

for

Florida Product Approval

Report No. 8301

Current Florida Building Code

Method:	1 – D (Engineering Evaluation)
Category:	Windows
Sub – Category:	Mullions
Product:	Custom Collection 1" Aluminum Clipped Mullion
Material:	6063-T6

Prepared for:
JELD-WEN, inc.
3737 Lakeport Blvd.
Klamath Falls, OR. 97601

Prepared by:
Hermes F. Norero, P.E.
Florida Professional Engineer # 73778
Date: 02/02/2023

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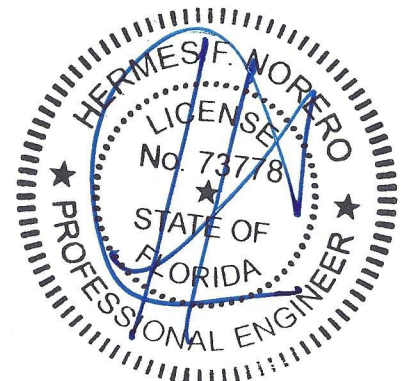
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Manufacturer: JELD-WEN, inc.

Product Category: Windows

Product Sub-Category: Mullions

Compliance Method: State Product Approval Method (1)(d)

Product Name: Custom Collection 1" Aluminum Clipped Mullion (HVHZ) (Impact)

Scope: This is a Product Evaluation Report issued by Hermes F. Norero, P.E. (FL # 73778) for **JELD-WEN, inc.** based on Method 1d of the State of Florida Product Approval, Department of Business & Professional Regulation - Florida Building Commission.

Hermes F. Norero, P.E. does not have nor will acquire financial interest in the company manufacturing or distributing the product or in any other entity involved in the approval process of the product named herein.

This product has been evaluated for use in locations adhering to the Current Florida Building Code.

See Installation Instructions **JW055**, signed and sealed by Hermes F. Norero, P.E. (FL # 73778) for specific use parameters.

Limits of Use:

1. This product has been evaluated and is in compliance with the Current Florida Building Code, **including** the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment into substrate material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product complies with Chapter 16 of the current Florida Building Code and **does not** require an impact resistant covering when used in the HVHZ or in Wind Borne Debris Region Zone 4 or less. Individual window units must be impact rated where applicable.
4. Site conditions that deviate from the details of drawing **JW055** require further engineering analysis by a licensed engineer or registered architect.
5. See Installation Instructions **JW055** for size and design pressure limitations.

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Quality Assurance: The manufacturer has demonstrated compliance of the manufacture of products for manufacturing under a quality assurance program audited by an approved quality assurance entity through **Window and Door Manufacturers Association**. (FBC Organization # QUA2515)

Performance Standards: The product described herein has been evaluated per:

- TAS 201-94
- TAS 202-94
- TAS 203-94
- ASTM E1886-13
- ASTM E1996-14
- AAMA/WDMA/CSA 101/I.S.2/A440-08
- AAMA 450-10

Referenced Data:

1. Product Testing performed by **National Certified Testing Laboratory** (FBC Organization # TST1589)
Report#: NCTL-210-3729-1 Date: 03/28/11
Report#: NCTL-210-3729-1A Date: 03/28/11
Signed & Sealed: Gerard J. Ferrara, Florida PE No: 11985
2. Quality Assurance
Window and Door Manufacturers Association
(FBC Organization #: QUA2515)

Installation Method: Please refer to Installation instructions, (**JW055**), for anchor methods, selection, spacing, edge distances, embedment's and further details of installation.

Design Pressure: Please refer to Installation instructions, (**JW055**), for sizes, configurations and design pressures.

Equivalence of Test Standards:

Various test standards have been evaluated for differences in test methodology, if any, between tested editions of the test standards listed below and those editions referenced in the current Florida Building Code. JELD-WEN, inc. has tested their products to the following test standard edition(s):

- 1) ASTM E1886-02/05
- 2) ASTM E1996-02/05
- 3) AAMA/WDMA/CSA 101/I.S.2/A440-05
- 4) AAMA 450-06

Chapter 35 of the current Florida Building Code references the following editions of the above mentioned test standards:

- 1) ASTM E1886-13
- 2) ASTM E1996-14
- 3) AAMA/WDMA/CSA 101/I.S.2/A440-08
- 4) AAMA 450-10

After review of the above mentioned referenced standards and editions, it has been found that no significant technical changes have been made to the test standards that would affect the results. All referenced standards have been found to be equivalent.